TECHNICAL DATA SHEET (CLASSIC ACCESS DOOR WITH COIN LOCK)



PRODUCT DESCRIPTION

An access panel is a door, that can be easily removed to provide access to a shut-off valve, drain or other plumbing part to which you need occasional access for maintenance. Inspection hatch consists of frame, hatch and mounting clips.

The door opens and closes with coin according to the design. Suitable to install in minimum wall thickness of 12.5mm.

MATERIAL USED

GP Sheet is Galvanized Plain Sheet which is manufactured by Zinc - coating on CR Sheet.

KEY FEATURES

- High Durability
- Powder CoatedLong Service Life
- Corrosion Resistance
- Mat White Finish

DIMENSIONS

Sr. No.	DESCRIPTION	MATERIAL	Length (±1mm)	Width (±1mm)	Frame Height (±1mm)	Thickness (±0.05mm)	Frame Border (±1mm)
1	150 x 150	GP Sheet	150	150	30	0.70	15
2	200 x 200	GP Sheet	200	200	30	0.70	15
3	300 x 300	GP Sheet	300	300	30	0.70	15
4	400 x 400	GP Sheet	400	400	30	0.70	15
5	500 x 500	GP Sheet	500	500	30	0.70	15
6	600 x 600	GP Sheet	600	600	30	0.70	15
7	300 x 150	GP Sheet	300	150	30	0.70	15
8	400 x 150	GP Sheet	400	150	30	0.70	15

NOTE: 1. Frame and Hatch are joined with POP Revit.

2. Any kind of Lock is provided according to the requirement of the customer.

Coating thickness (mm)

1) Zinc Coating - 0.010 - 0.015 Powder Coating - 75 - 85 micro

2) Powder Coating - 75 - 85 microns.

PHYSICAL & CHEMICAL COMPOSITION

Chemical Composition	CAS No.	% Weight
Carbon	7440-44-0	0.030
Chromium	<i>7</i> 440-47-3	0.0082
■ Iron	<i>7</i> 439-89-6	99. <i>57</i>
Manganese	<i>7</i> 439-96-5	0.244
Phosphorus	<i>77</i> 23-14-0	0.015
Silicon	<i>7</i> 440-21-3	0.022
Sulphur	7704-34-9	0.0034
■ Nickel	<i>7</i> 440-02-0	0.0071
Molybdenum	<i>7</i> 439-98-7	0.0029
Aluminium	<i>7</i> 429-90-5	0.040
Cobalt	<i>7</i> 440-48-4	0.0031
Copper	<i>7</i> 440-50-8	0.0063
■ Niobium	<i>7</i> 440-03-1	0.0071
Titanium	<i>7</i> 440-32-6	0.0011
■ Vanadium	7440-62-2	0.0008
Tungsten	<i>7</i> 440-33-7	0.0071
■ Tin	<i>7</i> 440-31-5	0.0018
■ Nitrogen	7727-37-9	0.0073
Arsenic	<i>7</i> 440-38-2	0.0016
■ Boron	<i>7</i> 440-42-8	0.0003
Cerium	<i>7</i> 440-45-1	0.023
■ Lead	<i>7</i> 439-92-1	0.0030
■ Magnesium	<i>7</i> 439-95-4	0.0003
■ Calcium	<i>7</i> 440 <i>-7</i> 0-2	0.0012

PHYSICAL PROPERTIES

■ Density g/cm3 : 7.7
 ■ Hardness Vickers (HV1) : 180

Store in a cool well-ventilated place in original packing. Open packing while going to be used.

STORAGE RECOMEDATION

Product is in compliance with substance of Very High Concern (SVHC) i.e. ≤ 0.1 %w/w as per the candidate list promulgated by the European Chemicals Agency (ECHA) which are defined in Article 57 of REACH Regulation (EC1907/2006) checked by Tuv-Nord Group.

NOTE